

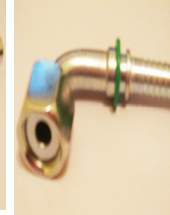
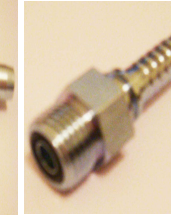


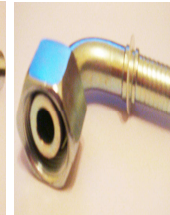
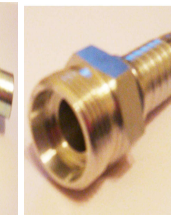


ORFS - HITACHI / FRENCH METRIC

O.R.F.S. - HITACHI

						
O.R.F.S. - HITACHI			230	232	234	236
MILORE REFERENCE			FEMALE	45 DEG	90 DEG	MALE
SIZE	THREAD	BORE				
-4	9/16"	1/4"	5.57	7.31	7.26	6.47
-6-4	11/16"	1/4"	7.74	9.54	9.54	6.15
-6	11/16"	3/8"	6.19	8.61	8.61	7.74
-8-6	13/16"	3/8"	9.05	12.33	12.33	6.61
-8	13/16"	1/2"	7.10	10.39	9.43	9.33
-10-8	1"	1/2"	11.00	26.39	26.39	9.48
-10	1"	5/8"	9.96	26.39	21.06	14.71
-12-10	1.3/16"	5/8"	15.04	31.25	31.35	10.64
-12	1.3/16"	3/4"	13.73	22.39	22.39	21.31
-16-12	1.7/16"	3/4"	26.22	34.21	42.41	26.44
-16	1.7/16"	1"	21.62	34.93	32.01	26.44
-20	1.11/16	1.1/4"	34.24	85.84	85.84	36.91
-24	2"	1.1/2"	70.45	115.95	115.95	

FRENCH METRIC THREAD

						
MILORE REFERENCE			740	742	744	746
SIZE	THREAD	BORE	FEMALE	45 DEG	90 DEG	MALE
-20-5	M20x1.5	5/16"	5.28	18.88	12.79	6.77
-20-6	M20x1.5	3/8"	5.75	18.88	13.31	6.77
-24-8	M24x1.5	1/2"	8.76	27.80	17.90	10.23
-30-10	M30x1.5	5/8"	14.77	36.93	36.93	17.22
-36-12	M36x1.5	3/4"	23.25	57.46	57.46	22.04
-45-16	M45x1.5	1"				60.02