

# ORFS - HITACHI / FRENCH METRIC

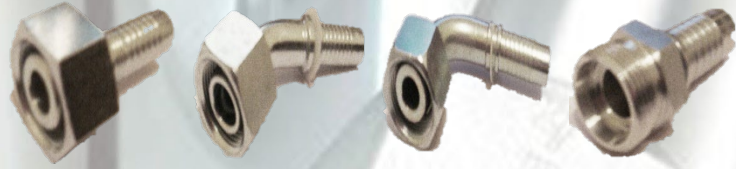
## O.R.F.S. - HITACHI



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MILORE REFERENCE			230	232	234	236
SIZE	THREAD	BORE	FEMALE	45 DEG	90 DEG	MALE
-4	9/16"	1/4"	7.97	10.45	10.38	9.58
-6-4	11/16"	1/4"	11.06	14.22	13.63	11.90
-6	11/16"	3/8"	8.85	12.31	12.31	11.06
-8-6	13/16"	3/8"	10.58	17.61	17.61	10.62
-8	13/16"	1/2"	10.14	14.85	13.47	13.33
-10-8	1"	1/2"	15.71	37.69	37.69	15.17
-10	1"	5/8"	14.23	37.69	30.08	21.02
-12-8	1.3/16"	1/2"	10.93	43.51	43.51	23.74
-12-10	1.3/16"	5/8"	21.49	44.64	44.78	15.63
-12	1.3/16"	3/4"	19.62	31.98	31.98	30.44
-16-12	1.7/16"	3/4"	37.44	48.85	60.57	37.76
-16	1.7/16"	1"	30.88	50.07	46.01	41.01
-20	1.11/16"	1.1/4"	48.91	122.58	122.58	52.72

## FRENCH METRIC THREAD



MILORE REFERENCE			740	742	744	746
SIZE	THREAD	BORE	FEMALE	45 DEG	90 DEG	MALE
-20-4	M20x1.5	1/4"				
-20-5	M20x1.5	5/16"				
-20-6	M20x1.5	3/8"				
-24-5	M24x1.5	5/16"				
-24-6	M24x1.5	3/8"				
-24-8	M24x1.5	1/2"	7.72		12.83	6.61
-30-10	M30x1.5	5/8"	12.46	52.75	24.17	10.98
-30-12	M30x1.5	3/4"				10.98
-36-12	M36x1.5	3/4"	19.80	82.06	36.62	17.51
-45-16	M45x1.5	1"				

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